## **E+H Calibration Data Sheet Definitions**

(for use with QF-025 Calibration Data Sheet)



People for Process Automation

Parameter	Description	
Customer Data	User must complete the customer database. Also	customer data section so that E+H can add or update customer information in the could identify the location of an onsite calibration, which is necessary in order to
	quote travel & expenses	properly.
Type of Calibration	User must select the type	e of calibration that they are requesting. This will determine what documentation
	is provided as part of the	calibration. The options are:
	<b>Standard 2 Protocol -</b> S additional documentation that the "As Found" and performed with the instru- functioning properly by p (fails bench tests), then a instrument has been adju	Standard means that the calibration is traceable to NIST, but no special or n provided, other than the standard calibration certificate. "2 Protocol" means the "As Left" calibration data is provided. "As Found" means the calibration is ument before any adjustments are made. This requires that the instrument is passing all bench tests beforehand. If an instrument is determined to be faulty in "As Found" calibration will not be performed. "As Left" means that the isted and the calibration is being performed with the adjustments.
	<b>Standard 1 Protocol</b> - S adjustments are made to	Same as above, except only an "As Found" calibration is performed. No the instrument.
	Accredited 2 Protocol – documentation showing calibration, and the accre "As Left" data.	- Calibration is performed according to ISO 17025 and includes additional the standards that were used to perform the calibration, the uncertainty of the editation certificate number. The calibration is performed with "As Found" and
	Accredited 1 Protocol – to ISO 17025.	- Same as above, except only an "As Found" calibration is performed according
Number of Points	User indicates how many points are included as part of the calibration. Depending on the location of the calibration (laboratory or onsite), will determine what points are considered standard or optional. The number of runs at each point is already defined by E+H and are: <b>Flow Lab – 3 pt. Standard –</b> This is our standard laboratory flow calibration. Depending on the technology of the flow meter determines the percentages of the points	
		(2 x 25%, 1 x 50%, 2 x 100%). This means there are 2 runs performed at 25%, 1 run at 50%, and 2 runs at 100%. The 100% value is set at a value requested by the user. If the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the meter, usually equating to $\sim$ 1/5 of the maximum allowable range of the meter (most ideal range for calibration adjustments).
	Magnetic, Ultrasonic, or Mechanical	(1 x 4%, 2 x 40%, 1 x 100%). The default 100% value is $\sim \frac{1}{2}$ of the maximum allowable range of the meter. Can vary on Mechanical meters depending on specific type.
	Vortex	(1 x 20%, 1 x 40%, 2 x 65%). Varies slightly based on meter size. The default percentages are based on the maximum allowable range of the meter.
	Flow Lab – 5 pt. Opt. –	This is our optional 5 point laboratory flow calibration. (1 x 20%, 1 x 35%, 1 x 50%, 1 x 75%, 1 x 100%). The 100% value is set at a value requested by
	Magnetia Iliterenie	the user. If the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the meter, usually equating to $\sim 1/5$ of the maximum allowable range of the meter (most ideal range for calibration adjustments).
	Magnetic, Ultrasonic, or Mechanical	(1 x 10%, 1 x 25%, 1 x 50%, 1 x 75%, 1 x 100%). The default 100% value is ~ ½ of the maximum allowable range of the meter. Can vary on Mechanical meters depending on specific type.
	Vortex	(1 x 30%, 1 x 38%, 1 x 45%, 1 x 53%, 1 x 65%). Varies slightly based on meter size. The default percentages are based on the maximum allowable range of the meter.

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Flow Onsite – 2 pt. Standard – This is our standard onsite flow calibration.

Coriolis	(2 x 25%, 2 x 100%). This means there are 2 runs performed at 25%, and 2 runs at 100%. The
	100% value is set at a value requested by the user, if achievable. If the user doesn't specify the
	100% value, then E+H sets it at a default based on the size of the meter, usually equating to $\sim 1/5$
	of the maximum allowable range of the meter (most ideal range for calibration adjustments).
Magnetic, Ultrasonic, or	(2 x 50%, 2 x 100%). The 100% value is set at a value requested by the user, if achievable. If
Mechanical	the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the
	meter. Can vary on Mechanical meters depending on specific type.
Vortex	(2 x 50%, 2 x 100%). Varies slightly based on meter size. The 100% value is set at a value
	requested by the user, if achievable. If the user doesn't specify the 100% value, then E+H sets it
	at a default based on the size of the meter.

Flow Onsite – 3 pt. Opt. - This is our optional 3 pt. onsite flow calibration.

Coriolis	$(2 \times 25\%, 1 \times 50\%, 2 \times 100\%)$ . This means there are 2 runs performed at 25%, 1 run at 50%, and 2 runs at 100%. The 100% value is set at a value requested by the user, if achievable. If the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the meter, usually equating to ~1/5 of the maximum allowable range of the meter (most ideal range for
	calibration adjustments).
Magnetic, Ultrasonic, or Mechanical	$(1 \times 10\%, 2 \times 50\%, 2 \times 100\%)$ . The 100% value is set at a value requested by the user, if achievable. If the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the meter. Can vary on Mechanical meters depending on specific type.
Vortex	$(1 \times 25\%, 2 \times 50\%, 2 \times 100\%)$ . Varies slightly based on meter size. The 100% value is set at a value requested by the user, if achievable. If the user doesn't specify the 100% value, then E+H sets it at a default based on the size of the meter.

**Pressure – 3 pt. Standard** –  $(2 \times 0\%, 2 \times 50\%, 1 \times 100\%)$  This is our standard 3 pt. pressure calibration for laboratory or onsite. It is performed in an up/down manner starting at the minimum pressure, going up to the maximum pressure, then back down to minimum pressure. This will always have 2 measurements taken at each point, except the maximum point which will only have 1 measurement.

**Pressure – 5 pt. Standard** –  $(2 \times 0\%, 2 \times 25\%, 2 \times 50\%, 2 \times 75\%, 1 \times 100\%)$  This is our optional 5 pt. pressure calibration for laboratory or onsite. It is performed in an up/down manner starting at the minimum pressure, going up to the maximum pressure, then back down to minimum pressure. This will always have 2 measurements taken at each point, except the maximum point which will only have 1 measurement.

**Temperature – 3 pt. Standard** –  $(1 \times 0^{\circ}C, 1 \times 50^{\circ}C, 1 \times 100^{\circ}C)$ . This is our standard laboratory calibration. It can also be used for field calibration if 3 points are required, but often field calibrations will only consist of 1 or 2 points. If requiring less than 3 points for a field temperature calibration, then use "Special" and indicate the custom points in the table. If requesting laboratory calibration and want a 3 pt. calibration performed at different points than stated in the standard, then use the "Special" selection and indicate the requested points in the custom table.

**Special** – Use for anything that doesn't fit within standard or optional. When selecting the option, the requested calibration points must be indicated in the custom calibration points table.

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Calibration Location	User specifies where they would like the calibration to be performed. In some cases, E+H might not be capable of performing the calibration in the location requested. This will prompt E+H to make alternative suggestions to the customer.
Regulated Industry	This refers to customers that are regulated by 3 <sup>rd</sup> party or industry standards, such as FDA, EPA, etc. No calibration adjustments, software changes, etc. are allowed without the authorization from the customer.
Area Classification	This pertains to information about the area or environment that the instrument is located in that has to be determined before performing onsite calibrations. The environmental conditions of the area where calibration takes place is required when Accredited onsite calibration is requested. Accredited calibrations can not be performed if these conditions are outside of our scope of accreditation.
Type of Instrument	Information about the type of instrument for which the customer is requesting calibration. Information in this section needs to be completed with the maximum amount of detail as possible to help us determine our capabilities to perform calibration on it. This is also why it is important that one datasheet is completed for each instrument, unless the instruments are identical model numbers and are used in identical applications.
Reviewed by	This section completed by individual at E+H after technical review of the application is complete. This will then serve as the record for the calibration request and must be attached to the RA database, FS order, and/or the tech support system.